

C L A I M S

1. A lid member for a food container having a layered structure in which a surface sheet is laid on a composite sheet, the lid member comprises:

an easily-peelable area comprising additionally easily-peelable layer made by applying lubricant between the surface sheet and the composite sheet, an opening area placed within the easily-peelable area and to form apertures therein, and a non-peelable area placed adjacent to the easily-peelable area, and

a first slit which cut the composite sheet vertical-sectionally and form the apertures in the opening area, and a second slit which cut the surface sheet vertical-sectionally and is laid along the boundary line between the easily-peelable area and the non-peelable area, and;

the lid member is further characterized in that the surface sheet is adhered to the composite sheet at the opening area without the lubricant through an area which is smaller than cut area to form apertures made within the composite sheet with the first slit.

2. The lid member according to Claim 1 wherein the mileage between the surface sheet and the composite sheet at the opening area is from about $1/9$ to about $4/9$ of the cut area formed by said first slit.

3. The lid member according to Claim 2 wherein said first slit in said opening area is formed in circular to have an inner diameter R , and the cut area having the inner diameter R made by the first slit are adhered to contact area having an inner diameter r corresponding to from $R/3$ to $2R/3$ of said surface sheet.

4. The lid member according to Claim 3 wherein said inner diameter R is about $5.5\text{mm} \leq R \leq$ about 6.5mm , and said inner diameter r is about $2.0\text{mm} \leq r \leq$ about 4.3mm .

5. The lid member according to any of Claims 1-4 wherein said easily-peelable layer is formed by applying the lubricant in the form of pattern.

6. The lid member according to Claim 5 wherein said easily-peelable layer is formed by applying the lubricant in the form of dot-pattern.

7. The lid member according to Claim 6 wherein dot diameter in said lubricant applied in the form of dot-pattern is from about 0.5mm to about 1.5mm .

8. The lid member according to Claim 5 wherein said easily-peelable layer is formed by applying the lubricant in the form of mesh-pattern.

9. The lid member according to Claim 8 wherein mesh size in said lubricant applied in the form of mesh-pattern is from about 0.3mm to about 0.5mm .

10. The lid member according to any of Claims 5-9 wherein area applied with said lubricant occupies from about 60% to about 90% of the easily-peelable area.

11. The lid member according to any of Claims 5-10 wherein said lid member further comprises easily-peelable layer formed by applying lubricant in the form of solid along said second slit.

12. The lid member according to any of Claims 5-11 wherein said lid member further comprises a tab to open said apertures and formed at the circumference edge of said easily-peelable area.

13. The lid member according to Claim 12 wherein,

the easily-peelable layer in the circumference edge of said easily-peelable area at said tab and adjacent thereto is easily-peelable layer formed by applying lubricant in the form of solid, and

the easily-peelable layer in the circumference edge of said easily-peelable area except at said tab and adjacent thereto is easily-peelable layer formed by applying lubricant in the form of pattern.

14. The lid member according to any of Claims 1-13 wherein said lubricant comprises wax in the amount of from about 5 wt% to about 95 wt% thereof.

15. The lid member according to Claim 14 wherein said wax is selected from the group consisting of polyethylene wax, polyester wax, aliphatic amide wax and combination thereof.

16. The lid member according to any of Claims 1-15 wherein said lid member further comprises filling varnish between said easily-peelable layer and said surface sheet.

17. The lid member according to any of Claims 1-16 wherein said lid member further comprises a notch, which cut from the surface sheet to the composite sheet, on said second slit or in adjacent thereto within the circumference edge.

18. The lid member according to any of Claims 1-17 wherein said second slit is a slit zone wherein a pair of discontinuous slits inclinating mutually outwardly make at least one row(s).